

# Instrumentation and Sensors for CSP Performance Testing

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# Overview

1. Motivation
2. Measurement Approaches in a Parabolic Trough Plant
3. Description of Clamp-On Systems
  - I. Temperature
  - II. Mass Flow Rate
4. Application of Dynamic Performance Model (PDPM) in Andasol Loop
  - I. Parameterization
  - II. Validation
5. PDPM approach for solar field or subfields



# 1. Motivation

## Quantities to Measure for Thermal Performance

$$\eta_{th} = \frac{\dot{Q}_{th}}{\dot{Q}_{Solar}} = \frac{\dot{m} \cdot c_p (T_{out} - T_{in})}{A_{net} \cdot E_b \cdot \cos(\theta) \cdot \chi^{3/2}}$$



## 2. Measurement approaches

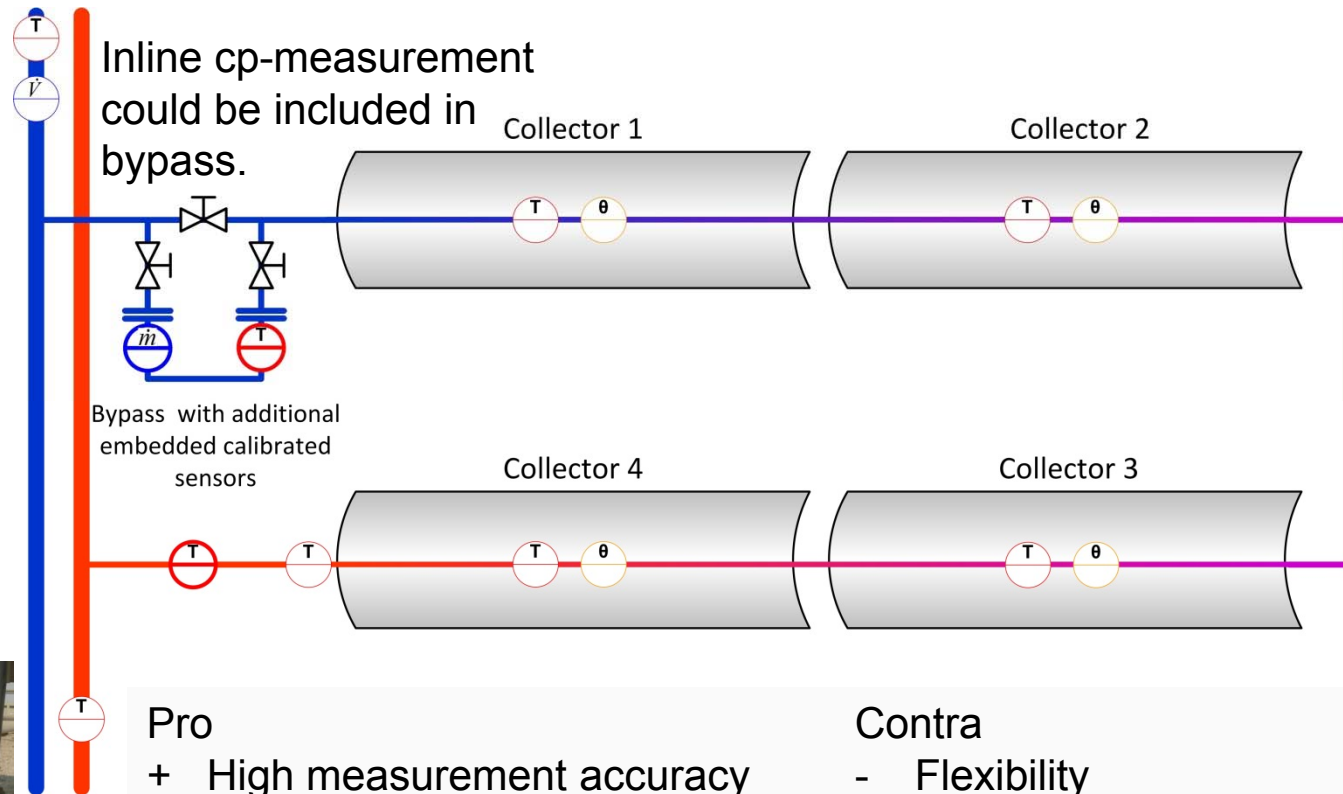
### Measurement Approaches:

- (i) Standard plant instrumentation
- (ii) Embedded calibrated instrumentation
- (iii) Mobile heat unit with instrumentation and BOP
- (iv) Bypass with calibrated instrumentation
- (v) Mobile field laboratory (“Clamp On”)



## 2. Measurement approaches (iv)

### Bypass (recommended)



#### Pro

- + High measurement accuracy
- + Mounting effort (if loop prepared for bypass use)
- + Data independence

#### Contra

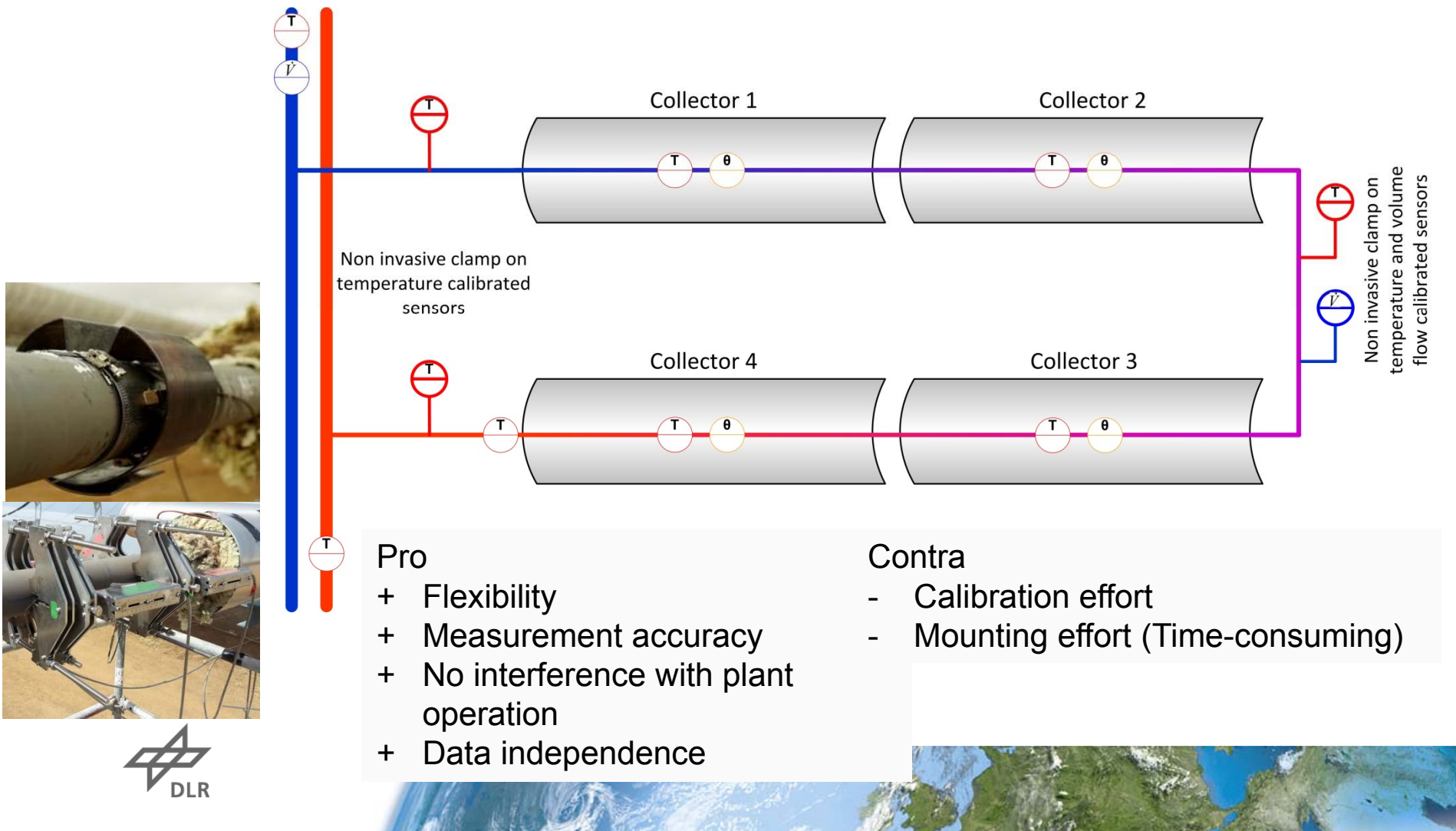
- Flexibility
- Mounting effort / Leakage risk (if loop not prepared for bypass use)





## 2. Measurement approaches (v)

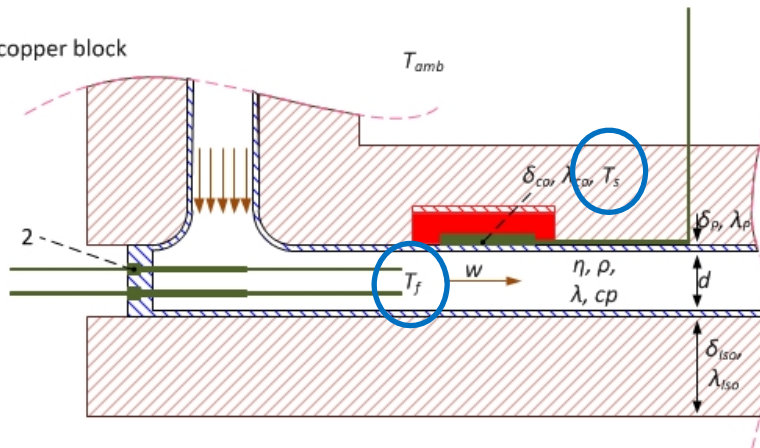
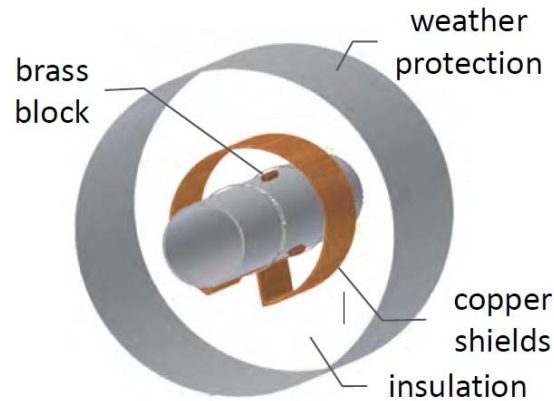
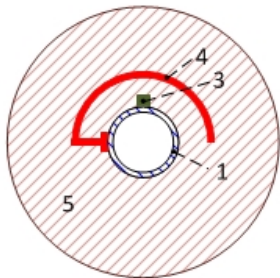
Mobile field laboratory (recommended if no bypass flanges)



### 3. Clamp-On: Temperature



- 1) Pipe
- 2) Reference PT100 sensors
- 3) ClampOn PT100 sensor with copper block
- 4) Copper temperature shield
- 5) Insulation

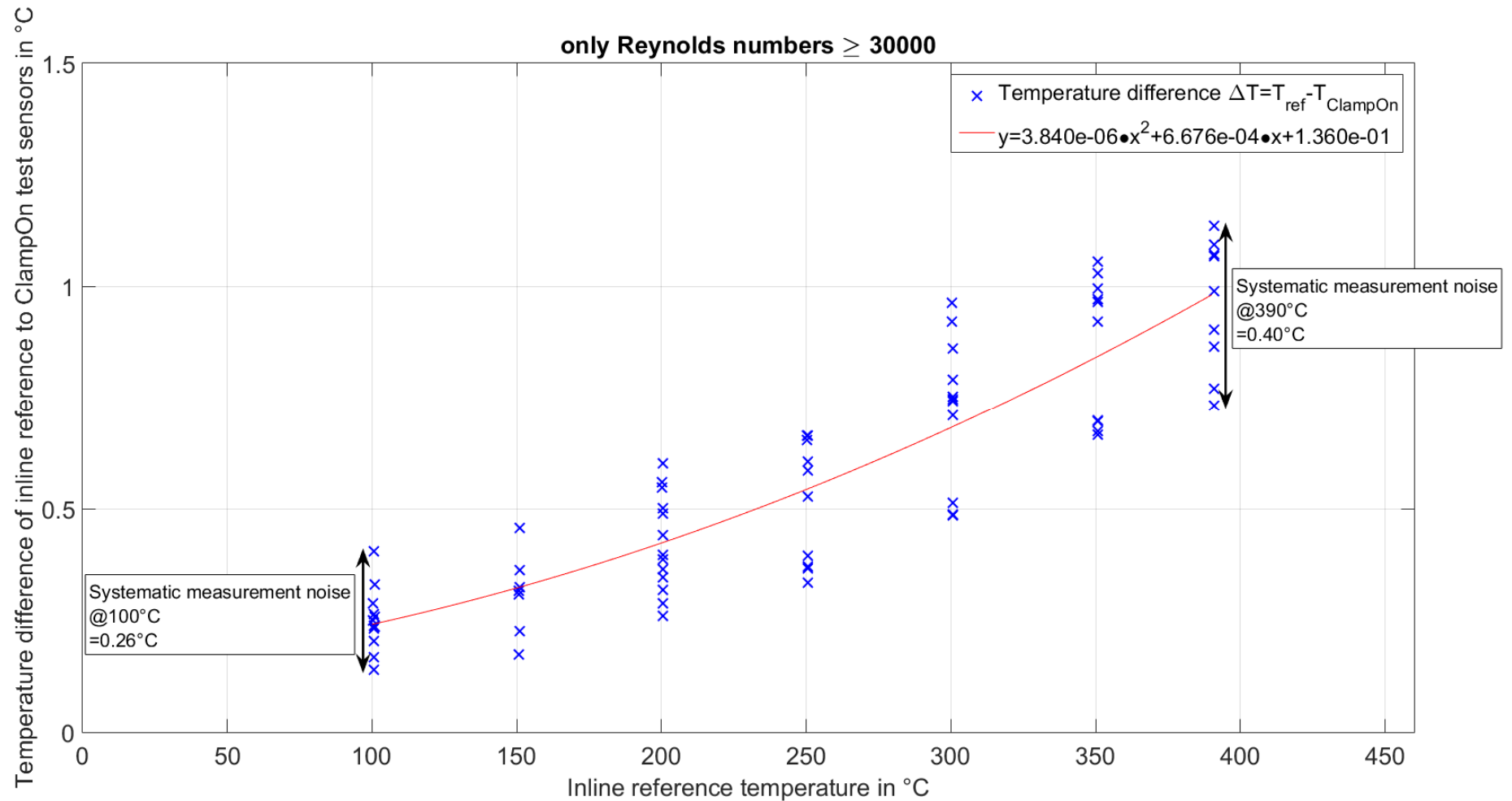


- Class-A Pt100 with 4 wire connection
- Good thermal coupling realized through brass block, thermal conductive paste and hose clamps (torque 15 Nm)
- Homogenized temperature in the direct environment of the sensor via brass block
- Reduction of environmental influences through copper shield and insulation



### 3. Clamp-On: Temperature

Temperature Diff. between Inline and ClampOn (uncorrected)





### 3. Clamp-On: Temperature

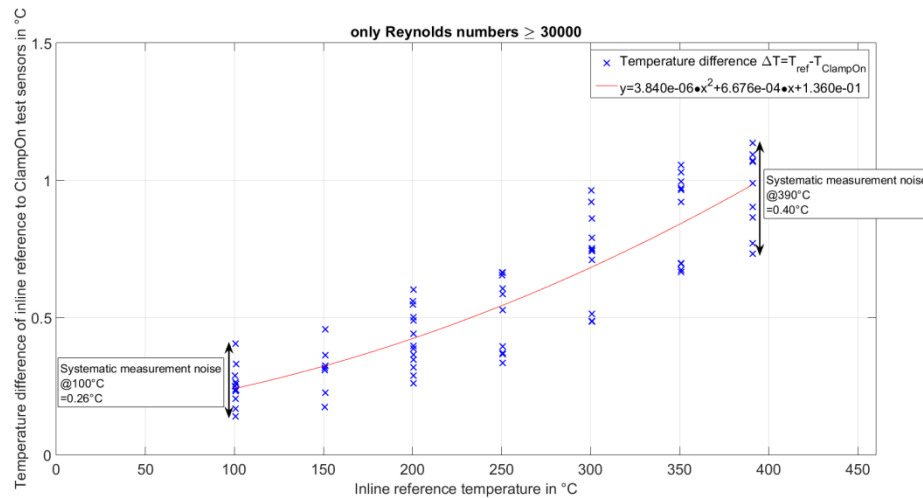
#### Remaining Uncertainty of ClampOn Temperature Measurment. After Correction

Inline Reference $T_{ref}$ 2xPT100 redundant measurement of $T_{fluid}$	Uncertainty ( $T_{ref}$ )	2x	
		ClampOn $T_{CO,w/}$ with correction	Uncertainty ( $T_{CO,w/}$ ) incl. systematic uncertainty of ClampOn method
100.67 ° C	$\pm 0.16^{\circ}$ K	100.72 ° C	$\pm 0.34^{\circ}$ K
150.83 ° C	$\pm 0.18^{\circ}$ K	150.61 ° C	$\pm 0.43^{\circ}$ K
200.45 ° C	$\pm 0.21^{\circ}$ K	200.19 ° C	$\pm 0.49^{\circ}$ K
250.52 ° C	$\pm 0.26^{\circ}$ K	250.22 ° C	$\pm 0.50^{\circ}$ K
300.58 ° C	$\pm 0.28^{\circ}$ K	300.81 ° C	$\pm 0.54^{\circ}$ K
350.78 ° C	$\pm 0.31^{\circ}$ K	350.55 ° C	$\pm 0.60^{\circ}$ K
390.95 ° C	$\pm 0.33^{\circ}$ K	390.78 ° C	$\pm 0.62^{\circ}$ K

- Uncertainty of ClampOn measurement is only doubled compared to inline PT100
- Uncertainty of ClampOn-measurement technique remain below 0.6 K.



### 3. Clamp-On: Temperature Temperature Correction ClampOn



- Correction reduces uncertainty significantly
- Dimensionless approach is being developed to correct clampOn temperature also for other fluids and ambient conditions

Correction  $\Delta\Theta_{P-f}$

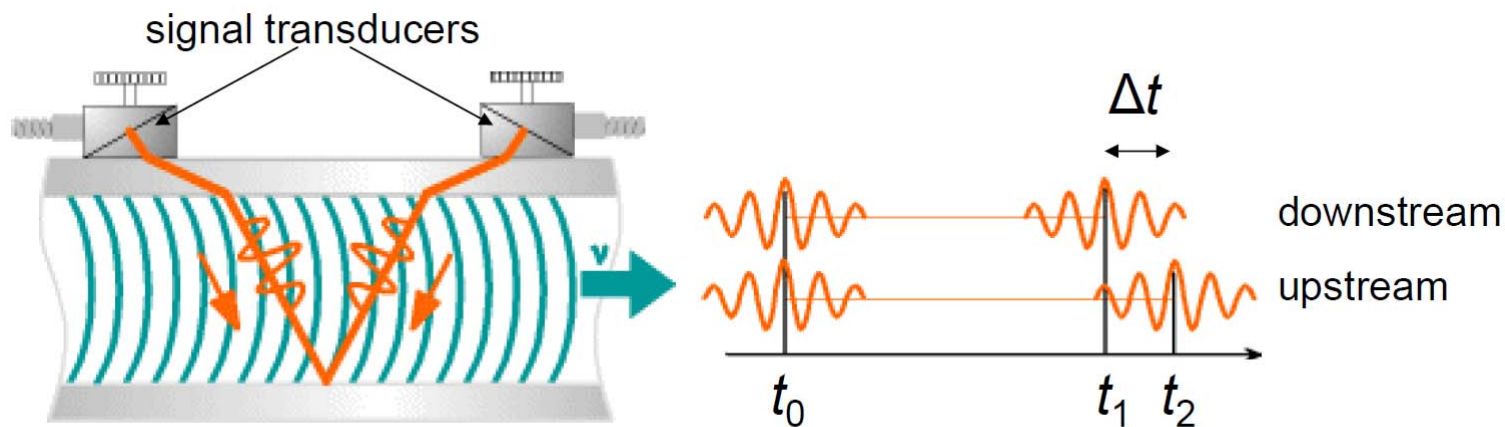
$$\Delta\Theta_{P-f} = a_1 \cdot (Re + dm)^m \cdot (Pr + dn)^n \cdot (\Delta\Theta_{f-amb})^p \cdot (Bi + dq)^q \cdot (\lambda_{Iso}/\lambda_f)^s \cdot (\delta_P/d_i)^u \cdot (\delta_{Iso}/d_i + dv)^v$$



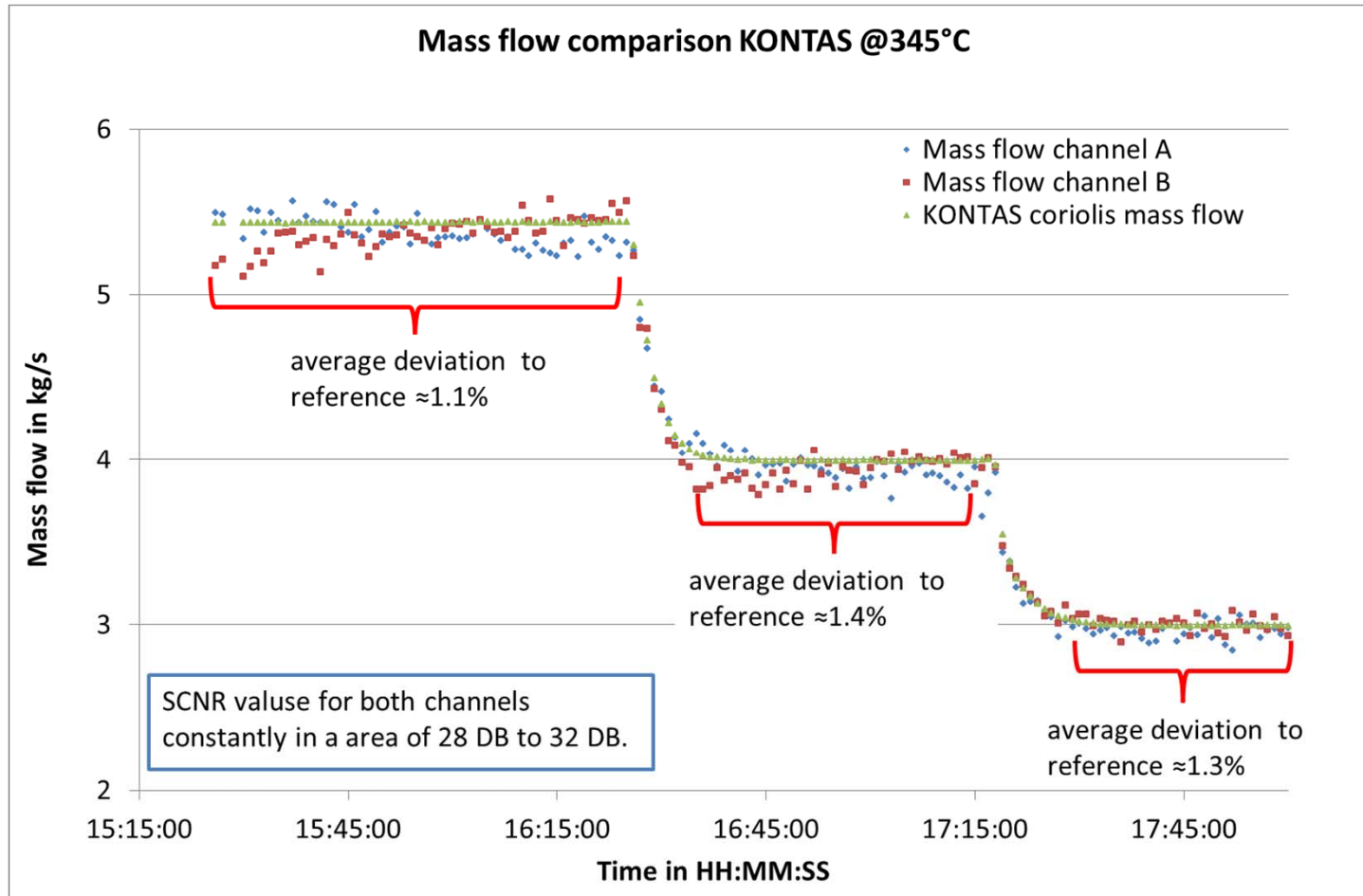
### 3. Clamp-On: Volume Flow



- Fluid flow measured via travel time differences of ultrasonic signals
- Ultrasonic signal is acoustically coupled to the pipe
- For  $T > 200^\circ \text{ C}$ : Sensor heads thermally decoupled via wave injector from pipe
- Pipe geometry and material properties (pipe and HTF) included in calculation



### 3. Clamp-On: Volume Flow/ Mass Flow

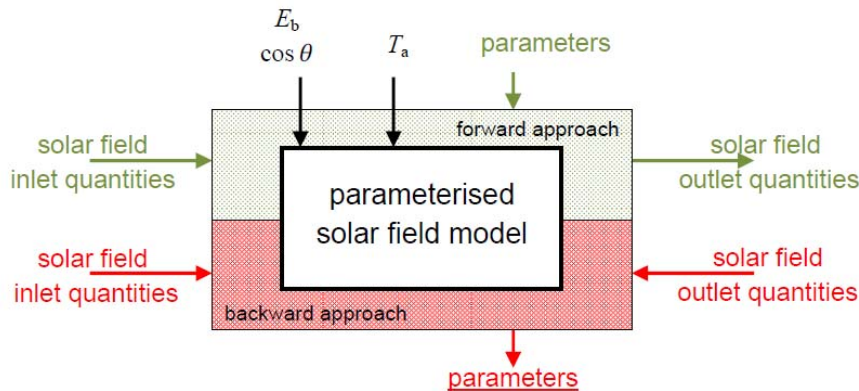


- Uncertainty of ultrasonic mass flow measurement remain 1.4% of mass flow rate





## 4. Parameterized Dynamic Performance Model (PDPM) applied in Andasol Loop



Modelling approach for parameter identification from test data for field performance prediction for given field parameters and ambient conditions.

$$\dot{Q}_{th} = \chi^{\frac{3}{2}} \cdot A_{net} \cdot E_b \cdot \cos(\theta) \cdot \eta_{opt,0} \cdot \kappa(\theta) \cdot f_{endloss} \cdot f_{shade} \cdot f_{focus} - c_1 \cdot (T_m - T_{amb}) - c_2 \cdot (T_m - T_{amb})^2 - c_3 \frac{dT_m}{dt}$$

with

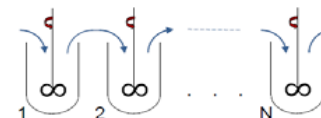
$$\kappa(\theta) = 1 - b_1 \theta - b_2 \theta^2$$

Residence time effects are considered through a CSTR model (continuous stirred tank reactor)

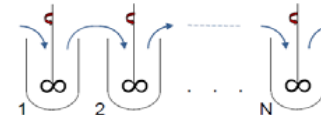
Perfect mixing of fluid in each tank is assumed

coefficients	definition
$\eta_{opt,0}$	optical efficiency
$b_1, b_2$	IAM coefficients
$c_1, c_2$	thermal loss coefficients
$c_3$	specific heat capacity coefficient

Time stamp i-1



Time stamp i



$$m_i^j = (m_{i-1}^j - \Delta m_{i-1}^j) + \Delta m_i^{j-1}$$

$$h_i^j = \frac{m_{i-1}^j h_{i-1}^j + \Delta m_i^{j-1} h_i^{j-1}}{m_i^j}$$

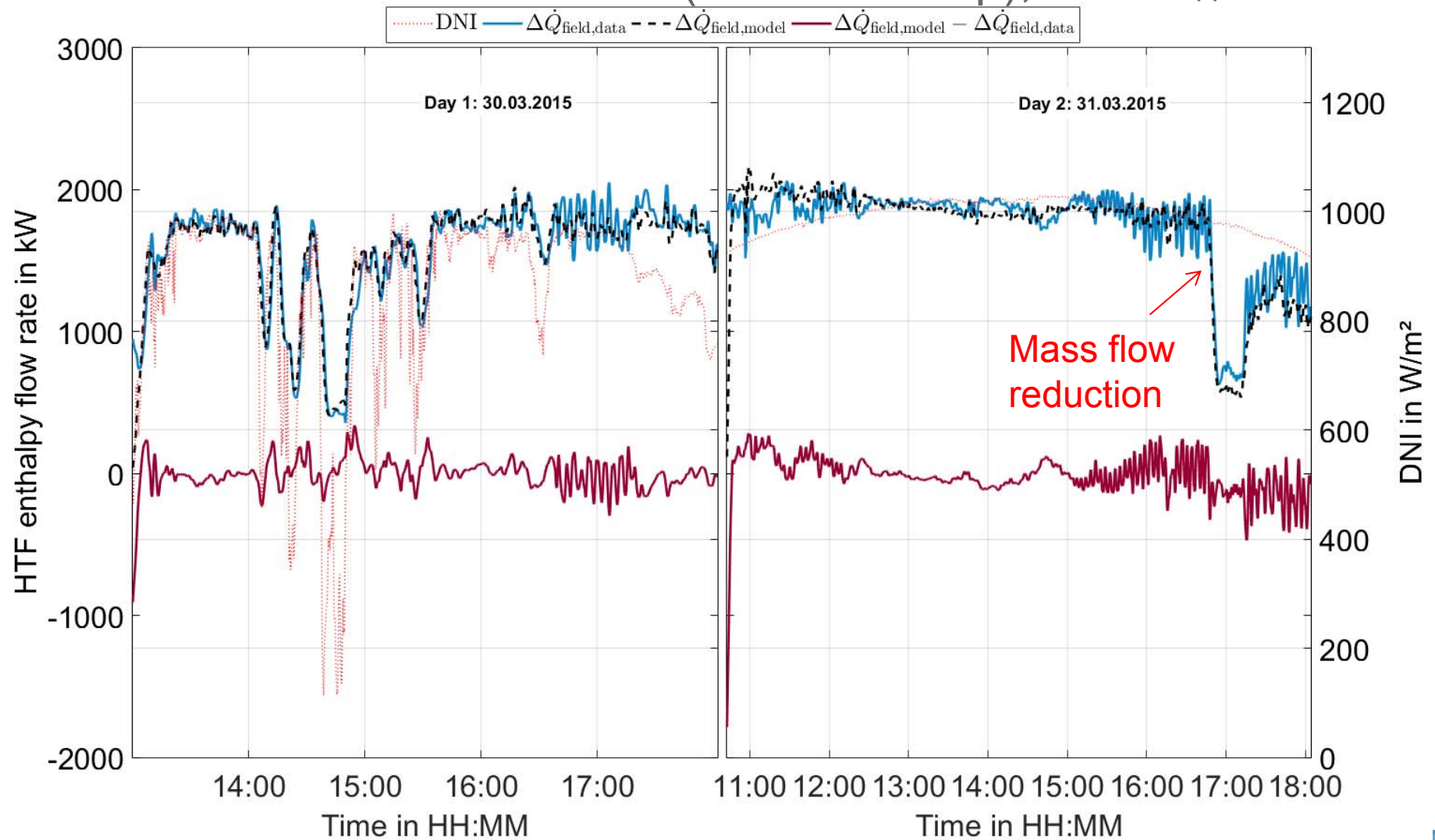
$$T_i^j = f(h_i^j), \quad \rho_i^j = g(h_i^j)$$

$$\Delta m_i^j = \rho_i^j \cdot V_i$$



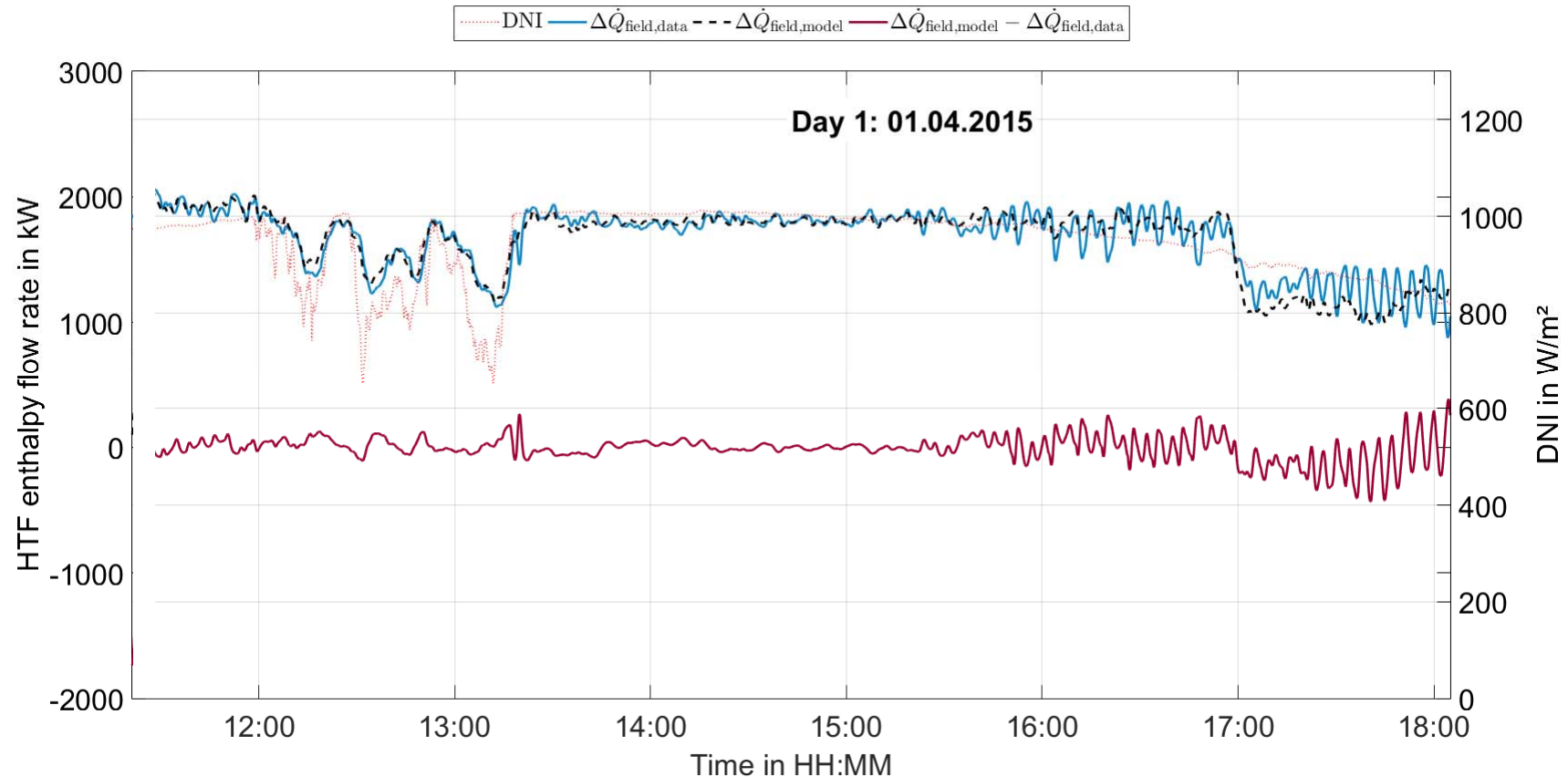


## 4. Parameterized Dynamic Performance Model (PDPM) Parameterization Data Set (Andasol Loop), backward approach



## 4. Parameterized Dynamic Performance Model (PDPM)

### Validation Data Set (Andasol Loop), forward approach

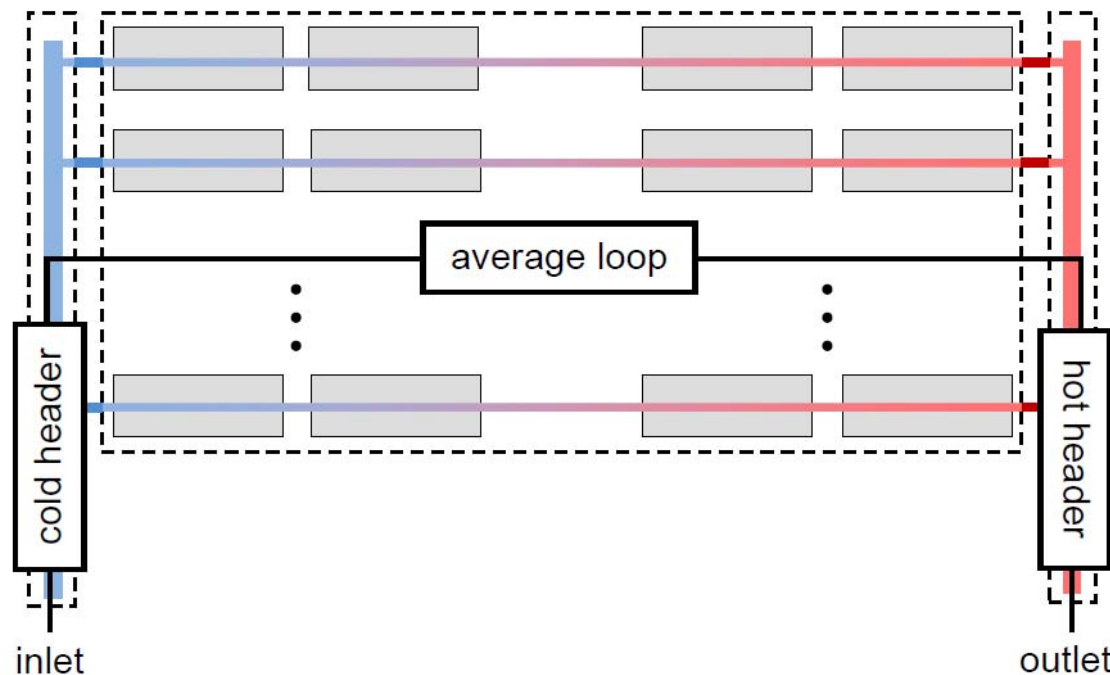


- Independent validation data set which was not used to identify parameters
- Good agreement: Deviation in integrated enthalpy flow over plotted period: ~0.4%



## 5. PDPM approach for solar field or subfields

- Condensing all parallel loops into one average loop
- Only overall performance characteristics, no individual loop characteristics
- Target quantity: Thermal power of solar subfield, not of individual loops



**THANK YOU**

for your attention.

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to the team.

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